



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-760-011
Job Sheet 196498



Part No: D412-760-011

Job Qty: 1 pcs

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/13/19

Job Tracking No:

Due Date: 7/25/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG REV G SHEET 41 IPP rev A 07.07.05 new Issue EC IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs ✓	7/25/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632 - 5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S225753



Part: D412 - 760 - 011

Job No: 196498

Serial No/Batch: S225753

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH07-37 Issue 2 FAA STC SR024921

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	7/25/19	0.00	0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
130 Packaging 3-1 - Stock - B4B	1 pcs	7/25/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAG
					Packaging 3 - 36 - B4B	21
135 DC - 1 - B4B	1 pcs	7/25/19	0.00	0.00	DC - 1 - B4B	9-39
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	7/25/19	0.00	0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	DAG
					QC 21 - FG - 53	21
Part Op 120 - (QC4- 100% Inspect kits for completeness)						
Descriptions: 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-760-011						
Location:FG049						
135 - Photocopy bluefile & type labels per PPP D412-760-011 CHG002						
140 - (QC21- Final Inspection - Work Order Release)						
						OCT 23 2019
						OCT 23 2019

012583

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3574-1 PK002	Cabin Floor Protector	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S224219 ✓
D3574-2	Cabin Floor Protector	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S224221 ✓
D3575-1	Cargo Floor Protector	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S224223 ✓
D3575-2	Cargo Floor Protector	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S193748 ✓
D3580-1	Joggle Bracket	6 pcs (6 ea) ✓	110-Packaging 1 - Pick Kit	S208492 ✓
D3628-1	Washer, Cupped	14 pcs (14 ea) ✓	110-Packaging 1 - Pick Kit	S197061 ✓
D3628-3	Cupped Washer	6 pcs (6 ea) ✓	110-Packaging 1 - Pick Kit	S113539 ✓
MS24694-S100	Flat Head Screw	6 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	OR S113539 / S118187 ✓
MS24694-S54	Screw	14 Ea (14 ea) ✓	110-Packaging 1 - Pick Kit	S185070 ✓
NAS1149D0363J	Washer	28 Ea (28 ea) ✓	110-Packaging 1 - Pick Kit	S201031 (46) S222680622 ✓
NAS1149D0463J	Washer	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	S216019 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3574-1	1	3	0
	D3574-2	1	3	0
	D3575-1	1	3	0
	D3575-2	1	4	0
	D3580-1	6	43	0
	D3628-1	14	158	0
	D3628-3	6	363	0
	MS24694-S100	6	48	0
	MS24694-S54	14	266	0
	NAS1149D0363J	28	1,169	0
	NAS1149D0463J	12	2,852	0

Part Specifications

Specifications could not be found.

Plex 6/13/19 3:15 PM Dart.lajeunesse.marie



Entered: _____ Date: _____ **WORK ORDER NON-CONFORMANCE / ROUTE UPDATE**

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐ ☐ ☐
Scrap ☐ ☐ ☐
Use-as-is ☐ ☐ ☐

DEPARTMENT/PROCESS

Skid-tube ☐ ☐ ☐
Machining ☐ ☐ ☐
Large Fab ☐ ☐ ☐

Cross tube ☐ ☐ ☐
Small Fab ☐ ☐ ☐
Finishing ☐ ☐ ☐

Eng. (Non-AW) ☐ ☐ ☐
Prod. Eng. Coord. ☐ ☐ ☐
Rec/Store/Packaging ☐ ☐ ☐
Engineering ☐ ☐ ☐
Water Jet ☐ ☐ ☐
Supplier ☐ ☐ ☐
Quality ☐ ☐ ☐

MRB (QSI042)

Date: _____

Sequence #: _____

QTY Affected: _____

Disposition

Description Work Order Deviation

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Manufacturing Process ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Equip/Tooling ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Handling/Preservation ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Material ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Product Improvement ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Process Improvement ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Human Factors ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

FAULT CATEGORY

Pressure/Forced ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Bending ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Crushing ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Cracks ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Crimp/Kink/Ripple/Wave/Twist ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Marks/Chatter ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Mislabeled ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Contamination ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Misaligned/off center ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
BOM/Route ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Broken/Damage/Defect ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Incomplete/Unclear Instructions ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Drill Holes ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Fit/Function ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Power Loss/Surge ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Folio/Program ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Grain Direction ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Weld ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Wrong Stock Pulled ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Out of Sequence ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Off-set/Set-up ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Other/Details:

Positioned Wrong ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Outside Tolerance ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Drawing ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Finish ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Part Lost/Missing ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
Misread ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D412-760-011	CABIN FLOOR PROTECTOR KIT
	X				D412-760-013	CABIN FLOOR PROTECTOR KIT
		X			D412-760-015	CABIN FLOOR PROTECTOR KIT
			X		D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	D412-760-019	CABIN FLOOR PROTECTOR KIT
					D3574-1	CABIN FLOOR PROTECTOR
					D3574-2	CABIN FLOOR PROTECTOR
					D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
	1				D3574-5	CABIN FLOOR PROTECTOR
		1			D3574-6	CABIN FLOOR PROTECTOR
		1			D3575-1	CABIN FLOOR PROTECTOR
					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
		1			D3575-5	CABIN FLOOR PROTECTOR
		1			D3575-6	CABIN FLOOR PROTECTOR
6	4	6	6	6	D3580-1	JOGGLE BRACKET
			1		D3788-1	CABIN FLOOR PROTECTOR
			1		D3788-2	CABIN FLOOR PROTECTOR
			1		D3788-3	CABIN FLOOR PROTECTOR
			1		D3788-4	CABIN FLOOR PROTECTOR
14	40	14	14	10	D3628-1	CUPPED WASHER
6	8	6	6		D3628-3	CUPPED WASHER
				1	D4122-1	FLOOR PROTECTOR, FORWARD
				1	D4122-3	FLOOR PROTECTOR, AFT
					NAS1149D0363J	WASHER (AN960JD10)
28		28	28		NAS1149D0463J	WASHER (AN960JD416)
12		12	12		MS24694S54	SCREW
14		14	14		MS24694S100	SCREW
6		6	6			